

General Purpose Inch and Metric Taps

These taps are ideal for general purpose applications where the part demands oversized threads to counterbalance processing after tapping such as plating, coating, or heat treating.



Straight Flute

Style: **SPGP+5**

Spiral Point plus 5

- Thru hole
- H11/D11 limit
- Plug 3-5
- 302 blank style
- HSS
- Bright or Black Oxide



Diameter				
Inch Sizes		Metric Sizes		
6-32	UNF	7/16-14	UNC	M4x0.7
8-32	UNF	7/16-20	UNF	M5x0.8
10-24	UNC	1/2-13	UNC	M6x1
10-32	UNF	1/2-20	UNF	M8x1
1/4-20	UNC	5/8-11	UNC	M8x1.25
1/4-28	UNF	5/8-18	UNF	M10x1
5/16-18	UNC	3/4-10	UNC	M10x1.25
5/16-24	UNF	3/4-16	UNF	M10x1.5
3/8-16	UNC			M12x1.25
3/8-24	UNF			M12x1.5
				M12x1.75
				M16x1.5
				M16x2

Style: **SPGPX+5**

Extended Length (6") plus 5

- Thru hole
- H11/D11 limit
- Plug 3-5
- 303 blank style, extended length
- HSS
- Bright or Black Oxide



Diameter		
Inch Sizes	Metric Sizes	
1/4-20	UNC	M6x1
5/16-18	UNC	M8x1.25
3/8-16	UNC	M10x1.5
7/16-14	UNC	M12x1.75
1/2-13	UNC	M16x2
5/8-11	UNC	

Spiral Flute

Style: **SFGP+5**

plus 5

- Blind hole
- H11/D11 limit
- Mod Bott 2-1/2
- 302 blank style
- HSS
- Bright or Black Oxide



Diameter		
Inch Sizes	Metric Sizes	
1/4-20	UNC	M6x1
1/4-28	UNF	M8x1.25
5/16-18	UNC	M10x1.5
5/16-24	UNF	M12x1.75
3/8-16	UNC	M16x2
3/8-24	UNF	
7/16-14	UNC	
7/16-20	UNF	
1/2-13	UNC	
1/2-20	UNF	
5/8-11	UNC	
5/8-18	UNF	
3/4-10	UNC	
3/4-16	UNF	